PATENT COOPERATION TREATY

From the INTERNATIONAL SEARCHING AUTHORITY							
То:						PCT PCT	
					WE INTERNAT	RITTEN OPINION OF THE IONAL SEARCHING AUTHORITY	
	᠅					(PCT Rule 43bis.1)	
					Date of mailing (day/month/year)		
Applo	cart's or agent's file reference			+		ATTONIO .	
B6	P97EP/PCT				FOR FURTHER ACTION		
	ational application No.	, · · · · · · · · ·	International filing date	: (da	See paragraph 2 below (day/nionth/year) Priority date (day/month/year)		
	T/EP2004/00447		28.04.2004	l		28.04.2003	
INCTO	भारपावी Paicmi Classification (I	PC) or both	national classification ar	nd I	PC		
Applic	au '				_		
AL	EXANDER BINZEL	SCHW	EISSTECHNIK	ζ (EMBH & CO.	KG	
1.	This opinion contains indic	ations relati	ing to the following items				
				ı.c.			
	⊠	asis of the o	opinion		•		
	Box No. II Pr	riority					
	Box No. III N	on-establish	hm⊂nt of opinion with reg	gard	to novelty, inventive	e sep and industrial applicability	
	Box No. TV	•	of invention				
	Box No. V Ro	easoned sra oplicability;	tement under Rule 43bis. citations and explanation	ns sa	Ki) with regard to no upporting such states	velty, inventive step or industrial ment	
	Box No. VI Co	ertain docu	ments cired				
	Box No. VII Ce	atain defec	ts in the international app	plica	nion		
	Box No. VIII Co	crain obser	vations on the internation	nal a	pplication		
2.	FURTHER ACTION						
	If a demand for international preliminary examination is made, this opinion will be considered to be a written opinion of the International Preliminary Examining Authority ("IPEA") except that this does not apply where the applicant chooses an Authority other than this one to be the IPEA and the chosen IPEA has notified the International Bureau under Rule 66.1bis(b) that written opinions of this International Searching Authority will not be so considered.						
	If this opinion is, as provided above, considered to be a written opinion of the IPEA, the applicant is invited to submit to the IPEA a written reply together, where appropriate, with amendments, before the expiration of 3 months from the date of mailing of Form PCTVISA/220 or before the expiration of 22 months from the priority date, whichever expires later.						
	For further options, see Fort						
3.	For further details, see notes	to Form PC	T/ISA220.				
ame ar	arme and mutiling address of the ISA/EP Authorized officer						
		u.f		Au	Authorized officer		
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2C\$1011	esignile No.			Tel	ephone No.	1	

WRITTEN OPINION OF TIEL INTERNATIONAL SEARCHING AUTHORITY

International application No.
PCT/EP2004/004472

Box	No. 1	Basis of this opinion
1.	With	regard to the language, this opinion has been established on the basis of the international application in the language in which it was
		This opinion has been established on the busis of a translation from the original language into the following language
	_	, which is the language of a translation furnished for the proposer of interestinates at the
		Rule 12.3 and 23.1(b)).
2.	With	regard to any nucleotide and/or amino acid sequence disclosed in the international application and necessary to the claimed tion, this opinion has been established on the basis of:
	2.	type of material
	1	a sequence listing
	Į	table(s) related to the sequence listing
	ь.	formal of material
	[in written format
	Ī	in computer readable form
	С.	time of Gling/furnishing
	L	' contained in the international application as filed.
	L	filed together with the international application in computer readable form.
	L	furnished subsequently to this Authority for the purposes of search.
3. [n addition, in the case that more than one version or copy of a sequence listing and/or table(s) relating thereto has been filed or unished, the required statements that the information in the subsequent or additional copies is identical to that in the application as iled or does not go beyond the application as filed, as appropriate, were furnished.
4 . ,	Additio	one comments
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WRITTEN OPINION OF THE INTERNATIONAL SEARCHING AUTHORITY

International application No.
PCT/EP2004/004472

B	ox No. 11	Priority	_
<u> </u>	☒ ·		_
"		The following document has not yet been furnished:	
	i. F	copy of the earlier application whose priority has been claimed (Rule 43bis.1 and 66.7(a)).	
	L	manulation of the earlier application whose priority has been claimed (Rule 43bis, I and 66.7(b)). consequently it has not been possible to consider the validity of the priority claim. This opinion has nevertheless been established of assumption that the relevant date in the claimed priority date.	
		· · · · · · · · · · · · · · · · · · ·	
2.		This opinion has been established as if no priority had been claimed due to the fact that the priority claim has been found invali- Rules 43bis.1 and 64.1). Thus for the purposes of this opinion, the international filing date indicated above is considered to be the elevant date.	1
3.	Additio	onal observations, if necessary:	
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WRITTEN OPINION OF THE INTERNATIONAL SEARCHING AUTHORITY

International application No.
PCT/EP2004/004472

Box	No. V Rea	soned statement under Lions and explanations	Rule (3bis Ital(i) with regard to i supporting such statement	novelty, inventive step or industrial applicability;
L	Statement			
	Novelty (N)	Clain	1-16	
		Claim		YE
				NO NO
	inventive sepi	IS) Clains	1-16	YE:
		Claims		
				NO NO
	Industrial applic	ability (IA) Clains	1-16	VD-
		Clains		YES
				NO NO

2. Citations and explanations:

V.l Reference is made to the following documents:

D1: DE 87 07 787 J (THIELMANN FRIEDELIN) 16 July

1987 (1987-07-16)

D2: US-A-4 733 050 (GRAFIUS GERALD R) 22 March

1988 (1988-03-22)

V.2 Independent claim 1

Document D1 is regarded as the closest prior art to the subject matter of claim 1. It discloses a device for cleaning a gas nozzle of a welding torch and for spraying a welding rod located in the gas nozzle, from which the subject matter of claim 1 differs by virtue of the fact that

the spraying device can be moved in the direction of a second axis that is arranged differently from the first axis and relative to the clamping/holding device.

The subject matter of claim 1 is therefore novel (PCT Article 33(2)).

The problem to be solved by the present invention

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Box No. V

Ressound statement under Rule 43bis I(a)(i) with regard to novelty, inventive step or industrial applicability:

can therefore be considered that of achieving more uniform wetting of the interior of the gas nozzle or the welding rod located therein with an anti-stick medium.

The solution to this problem proposed in claim 1 of the present application, namely that of arranging the nozzles so as to be moveable with respect to the clamping device, is not rendered obvious by the available prior art. Although there are known devices in which a welding torch guided by a robot is moved past a spraying device (cf. D2), these are different processing stations which are arranged next to one another and are moved in succession by a robot, rather than one device which carries out the various steps in one position.

Therefore, claim 1 is based on an inventive step (PCT Article 33(3)).

V.3 Claims 2-16 are dependent on claim 1 and therefore likewise meet the PCT requirements for novelty and inventive step.